



WETORI

SOLUTIONS FOR ALL ALLOY PRESSING

FORGING & FORMING

Perfect Quality Honest Attitude Permanent Service Aggressive Innovation

ACTION MACHINERY INDUSTRIES CO., LTD. "WETORI" has professionally manufactured hydraulic and process machinery more than 30 years experiences among our technicians. We primarily offer **metal press forming machinery**, designed for processing metal sheets for cars and motorcycles.

We strive at developing and advancing our main product line of hydraulic presses and related mechanical presses. **We guarantee to provide our beloved customers with the highest precision machinery, the safest operations, and comprehensive after-sales service.** In the future, we aim to invest more manpower and funds in the R&D department in order to develop more sophisticated products for the international market.



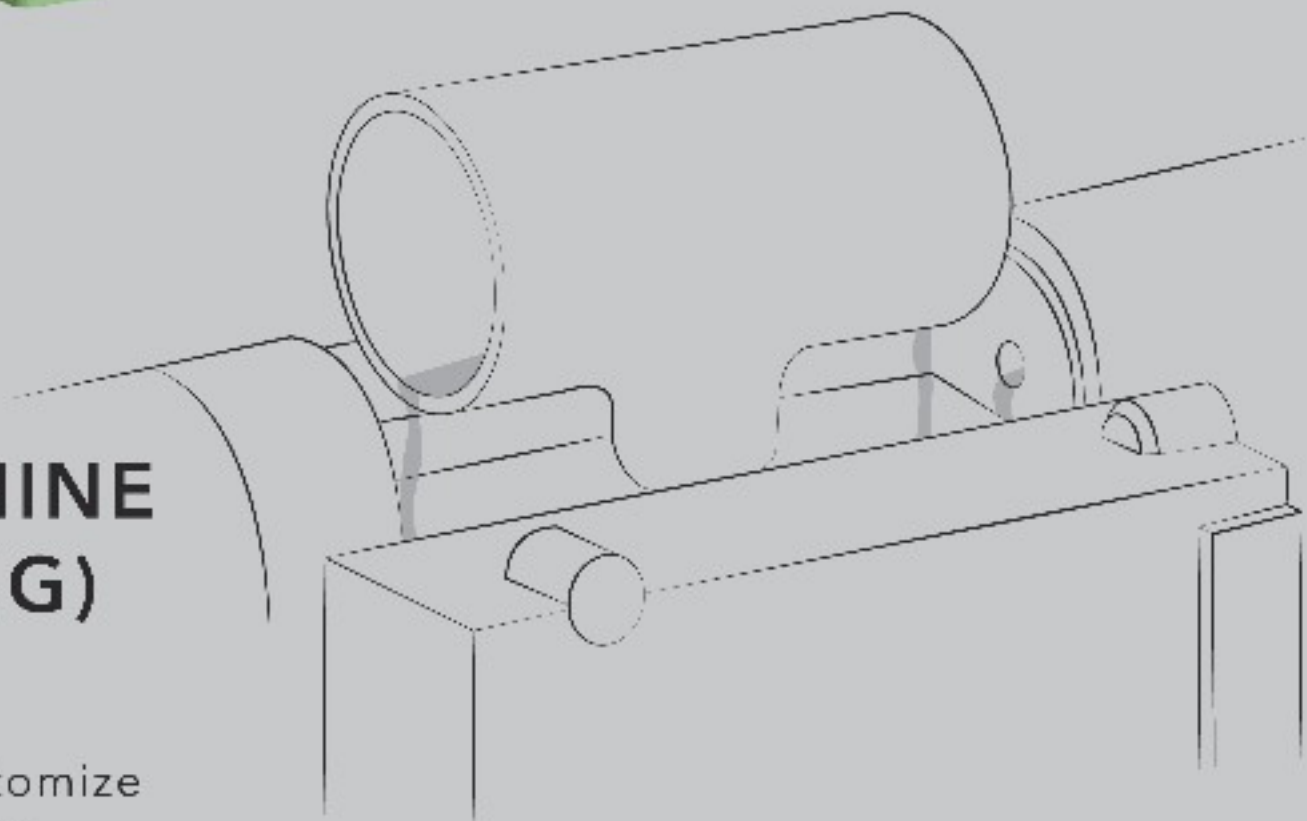
IST Series

HYDRAULIC FORMING MACHINE (HYDROFORMING)

Main Capacity: 600~5000t

Upgrade: Servo System/Customize

Intensifier System MPa 50~300



ISS Series

COLD & WARM FORGING PRESS

Main Capacity: 400~8000t

Upgrade: Servo System/Customize

Quick Die Change System



IPB Series

STAINLESS ELBOW FORMING MACHINE

Main Capacity: 60~800t

Forming Capacity: 1/2"~24"

Material: Stainless, Iron



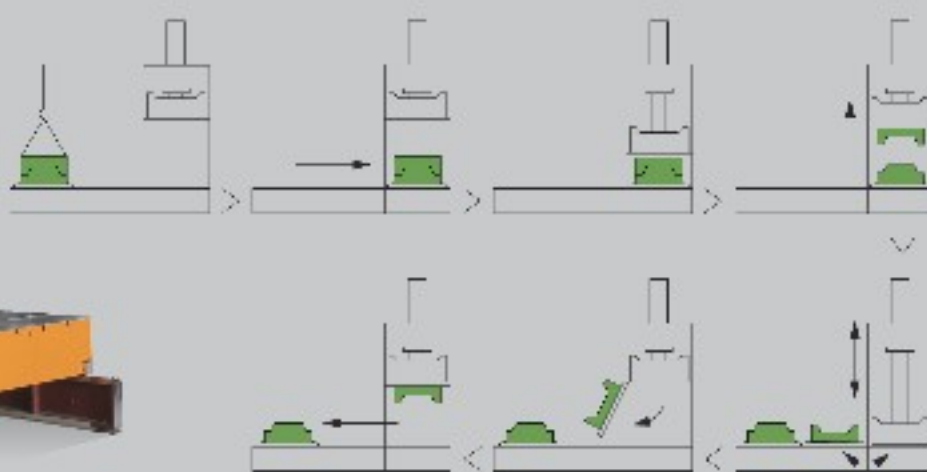


IDS Series

DIE SPOTTING PRESS

Pressing Capacity: 100~600t

Upgrade: Customize

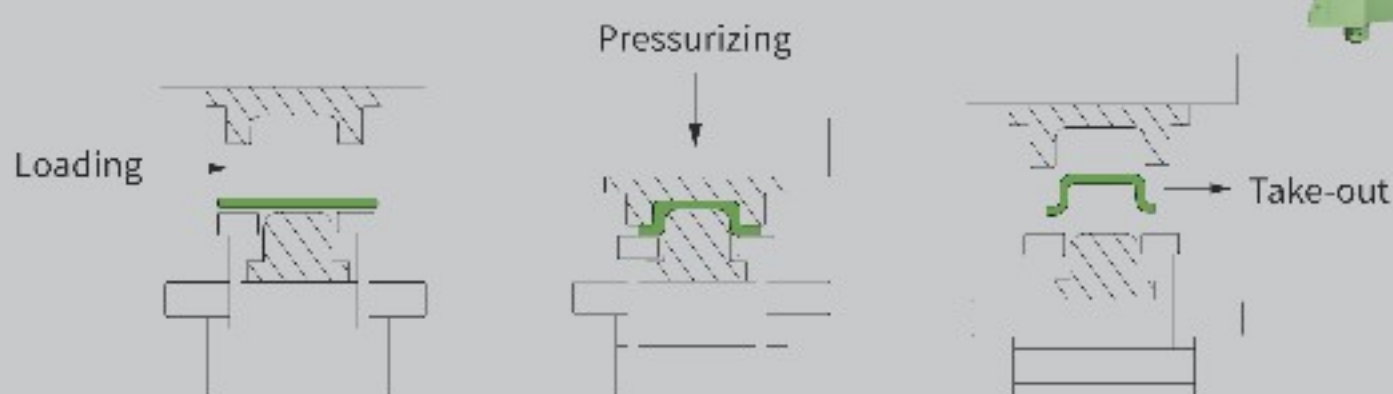


ISD Series

HYDRAULIC DEEP-DRAWING PRESS

Main Capacity: 100~4000t

Upgrade: Servo System/Customize



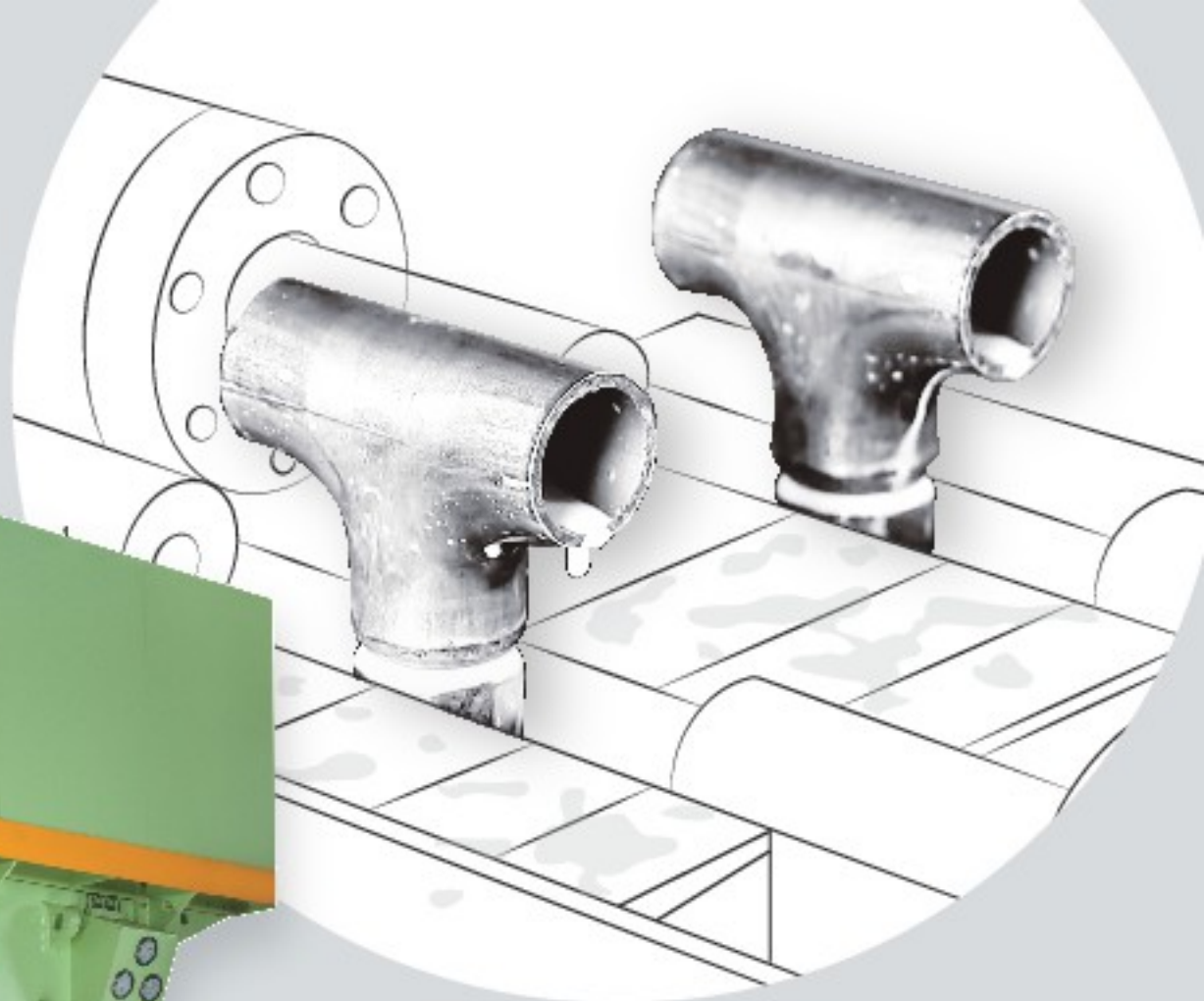
ISF Series

FOUR COLUMN HYDRAULIC PRESS

Capacity: 50~800t

Upgrade: Customize





IST Series

HYDRAULIC FORMING MACHINE (HYDROFORMING)

Main Capacity: 600~5000t
Upgrade: Servo System/Customize
Intensifier System MPa 50~300

規 格	Specifications	Unit	IST-600	IST-800	IST-1200	IST-2000	IST-5000
主 能 力	Main capacity	ton	600	800	1200	2000	5000
成型能力	Forming capacity	tee	1/2"~4"	1/2"~6"	4"~8"	6"~12"	14"~24"
主 行 程	Main stroke	mm	400	500	600	900	1300
台盤面積	Table area L.R. x F.B.	mm	650x900	750x1000	850x1150	1100x1600	1500x2000
側缸能力	Transverse press	ton	450*2	600*2	800*2	1600*2	4000*2
側缸行程	Transverse stroke	mm	200	200	250	400	600
模墊能力	Cushion capacity	ton	100	150	200	300	500
模墊行程	Cushion stroke	mm	150	200	250	350	500
系統壓力	System pressure	MPa	25	25	25	25	30
油箱容量	Oil tank capacity	L	1500	1800	2200	3000	5000
使用馬力	Motor	kW	75	112	150	225	300
增壓壓力	Intensifier pressure	MPa	250	250	200	200	200

* Stainless & carbon tee forming machine

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ISS Series

COLD & WARM
FORGING PRESS

Main Capacity: 400~8000t

Upgrade: Servo System/Accumulator System/Customize

Quick Die Change System



規 格	Specifications	Unit	ISS-400	ISS-600	ISS-800	ISS-1000	ISS-1200	ISS-1500	ISS-2000
加 壓 能 力	Pressing capacity	ton	400	600	800	1000	1200	1500	2000
引 昇 能 力	Pull-out capacity	ton	30	50	50	80	80	100	120
工作台面積	Table area L.R. x F.B.	mm	600x700	800x900	900x1000	1000x1050	1000x1200	1100x1350	1200x1500
行 程	Stroke	mm	500	500	600	600	700	800	1000
最 大 開 距	Daylight opening	mm	700	750	850	850	950	1050	1400
下 降 速 度	Descending speed	mm/sec	350	350	350	350	350	350	350
加 壓 速 度	Pressing speed	mm/sec	15-30	15-30	15-30	15-30	15-30	15-30	15-25
上 升 速 度	Ascending speed	mm/sec	300	300	300	300	300	300	300
模 墊 能 力	Die cushion capacity	ton	20	40	40	50	60	80	100
模 墊 行 程	Cushion stroke	mm	100	150	150	200	200	200	250
使 用 馬 力	Motor	kW	37	45	56	75	94	112	150

ISD Series

HYDRAULIC
DEEP-DRAWING PRESS

Main Capacity: 100~4000t

Upgrade: Servo System/Customize



規 格	Specifications	Unit	ISD-100	ISD-150	ISD-200	ISD-250	ISD-300	ISD-400	ISD-500	ISD-600	ISD-800	ISD-1000	ISD-1200	ISD-1500	ISD-2000
主 能 力	Main capacity	ton	100	150	200	250	300	400	500	600	800	1000	1200	1500	2000
工 作 台 面 積	Table area L.R. x F.B.	mm	950x720	1000x850	1200x1000	1400x1100	1500x1200	1800x1300	2200x1500	2500x1800	2800x2000	3000x2200	3200x2400	3600x2500	3600x2500
最 大 開 距	Day-light	mm	650	850	950	1000	1100	1200	1350	1500	1600	1600	1800	2000	2300
行 程	Stroke	mm	500	650	700	750	800	900	1000	1100	1200	1200	1300	1500	1800
下 降 速 度	Descending speed	mm/sec	300	300	300	300	300	300	300	300	300	300	300	300	300
加 壓 速 度	Pressing speed	mm/sec	10~15	10~15	10~15	10~15	10~15	10~15	10~20	10~20	10~20	10~20	10~20	10~20	10~20
上 升 速 度	Ascending speed	mm/sec	250	250	250	250	250	250	250	250	250	250	250	250	250
緩 衝 能 力	Cushion press	ton	40	60	80	100	125	150	200	250	300	400	450	500	600
緩 衝 行 程	Cushion stroke	mm	200	250	250	280	300	350	350	400	450	450	450	500	600
使 用 馬 力	Motor	kW	15	18	22	30	37	45	56	75	93	112	131	150	225



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